META-TEC® 2091 TUFF-GRIP TRANSITIONAL PRESSURE SENSITIVE ADHESIVE FOR USE WITH LUXURY VINYL TILE & PLANK AND SOLID VINYL SHEET GOODS

Taylor 2091, with patented Meta-Tec® technology, is an advanced, cross-linking pressure sensitive adhesive featuring high aggressive peel and shear strength. This solvent-free, non-flammable, easy troweling product provides excellent installations for tile-over-tile applications, luxury vinyl tile and plank, solid vinyl tile & plank, vinyl composition tile, homogeneous vinyl sheet goods, and rubber tile & sheet goods over both porous and non-porous surfaces. Taylor 2091 has low odor, and is very quick and easy to use. It demonstrates excellent water and alkali resistance and may be used with confidence over a variety of flooring materials. Plasticizer migration resistance allows installation of a broad variety of vinyl floor products.

USE OVER: APA registered underlayment grade plywood; terrazzo; existing well adhered tile and sheet goods; radiant heated subfloors where surface temperatures do not exceed 85°F (29.40°C); and above, on, or below grade concrete in the absence of hydrostatic pressure, excessive moisture or alkalinity. The pH level of concrete must be between 5 and 9 and moisture level of concrete must be below 5 lbs./1000 sq. ft./24 hours (2.27 kg /92.9 m²/24 hours) as determined by a calcium chloride test according to ASTM F-1869 test method.

SUBSTRATE PREPARATION: Substrate must be sound, smooth, clean, level, dry, and free of dust, dirt, grease, oil, paint, incompatible curing compounds or sealers, fire retardant chemicals, release agents, or any other foreign substance that might interfere with a good bond. Subfloor must be smooth and fully adhered.

INSTALLATION: The adhesive, floor covering, and area to receive flooring must be maintained at a temperature of 65°-95°F (18.30°-35.02°C) and at a relative humidity of 30%-60% for 72 hours before, during, and after installation. Follow the flooring manufacturer’s guidelines regarding site conditions and installation. Porous Surfaces: May be used either wet or as a pressure sensitive adhesive over porous surfaces. To use wet, apply adhesive with the recommended trowel and allow to flash off for 5-10 minutes before installing flooring. Lay tile, plank or sheet goods into wet adhesive according to flooring manufacturer’s instructions. Adhesive must transfer to floor product to ensure proper bond. To use as a pressure sensitive adhesive, dry to a tacky state and then install flooring according to flooring manufacturer’s instructions within 3 hours.

Non-Porous Surfaces—Tile & Plank: Apply with the recommended trowel, allow to dry completely from yellow to tan, and lay in the tile or plank according to the flooring manufacturers instructions within 3 hours. The highly aggressive pressure sensitive grip prevents slippage and minimizes seam gaps. Drying time is 45-90 minutes and will vary depending on temperature and humidity. Installation over areas of incomplete drying can result in job failure.

Non-Porous Surfaces—Sheet Goods: Apply with the recommended trowel. When installing sheet goods over non-porous surfaces, Taylor 2091 must be allowed to set open for up to 30 minutes until dry-to-touch. (Dry-to-touch is tacky but no transfer to fingers). Time required will vary with ambient conditions. Adhesive must be open enough to allow 100% wet transfer to the back of the sheet goods to ensure proper adhesion and repositioning.

Coverage

<table>
<thead>
<tr>
<th>Type of Installation</th>
<th>Trowel Size* and Notch</th>
<th>Coverage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Over porous substrates (Vinyl Tile &amp; Plank only)</td>
<td>1/16&quot; x 1/16&quot; x 1/16&quot; sq</td>
<td>Up to 250 sq. ft./gal</td>
</tr>
<tr>
<td>Over porous substrates (Solid Vinyl Sheet Goods)</td>
<td>1/16&quot; x 0.8mm x 0.8mm U</td>
<td>Up to 6.1 sq. meters/liter</td>
</tr>
<tr>
<td>Over non-porous substrates (Tile &amp; Plank only)</td>
<td>1/16&quot; x 0.8mm x 0.8mm U</td>
<td>Up to 8.6 sq. meters/liter</td>
</tr>
<tr>
<td>Over non-porous substrates (Solid Vinyl Sheet Goods)</td>
<td>1/16&quot; x 0.8mm x 2mm U</td>
<td>Up to 8.9 sq. meters/liter</td>
</tr>
</tbody>
</table>

*Trowel dimensions are width x depth x spacing. Coverage is approximate and may vary depending on porosity of substrate and the angle at which the trowel is held. IT IS THE INSTALLER’S RESPONSIBILITY TO APPLY THE PROPER AMOUNT OF ADHESIVE FOR THE JOB CONDITION.

When installing homogenous sheet vinyls, it is recommended to trowel the adhesive then back roll with a short-nap paint roller to minimize the possibility of trowel ridge telegraphing.

PHYSICAL PROPERTIES

VOC’s: Negligible
Base: Amide-Ester-Acrylate Resin Blend
Appearance: Smooth, creamy, easy to trowel. Yellow when wet, tan when dry.
Working time: Three hours depending on temperature and humidity.
Shelf life: One year in unopened container at 70° F (21.10° C).
Other features: Waterproof when cured, VOC compliant, non-flammable, freeze/thaw stable to 10° F (-12.22° C).
Clean up: Warm water when wet, Taylor Touchdown #9 Adhesive Remover/Stripper when dry.

CAUTION

DO NOT take internally. If swallowed, DO NOT induce vomiting. Call a physician immediately. KEEP OUT OF REACH OF CHILDREN.

WARRANTY INFORMATION

This product is manufactured according to exacting quality control standards and is warranted to be free from manufacturing defects. Defective material called to our attention within one year of manufacture will be replaced. No guarantee, expressed or implied, is made regarding the performance of this product since the manner and conditions of application are beyond our control. For complete warranty information, call Technical Services at 800-868-4583; visit us on the web at www.wftaylor.com; or e-mail us at info@wftaylor.com.

09/01/08
TAYLOR 2091
MATERIAL SAFETY DATA SHEET

SECTION I  IDENTIFICATION

Manufacturer's Name: W.F. Taylor Co., Inc.
Address/Phone: 11545 Pacific Ave.
Fontana, CA  92337
951.360.6677
Emergency Phone No.: 800.535.5053
Product Class: Amide-Ester-Acrylate Resin Blend
Manufacturer's Code Identification: 2091
Trade Name: 2091 Tuff Grip TPS Transitional Pressure Sensitive Adhesive for Use with Luxury Vinyl Tile & Plank and Solid Vinyl Sheet Goods
Date Revised: 06-05-08

SECTION II  HAZARDOUS INGREDIENTS

None per OSHA Regulation: 29 CFR 1910.1200
SARA Title III Section 313 Chemicals: None
NFPA  HMIS
  H = 1
  F = 0
  R = 0

SECTION III  PHYSICAL DATA

Boiling Point: No Data
LBS/GAL: 8.3 – 8.6
Evaporation Rate/Vapor Density: Low
Vapor Pressure: Low
Percent Volatile: 32 – 34  (by weight)
Color: Yellow
Odor: Mild
Grams V.O.C. per liter of material: Negligible

SECTION IV  FIRE AND EXPLOSION HAZARD DATA

DOT Category: Not regulated
Flash Point: N/A
LEL: N/A
Extinguishing Media: Water spray, dry chemical, CO₂ foam
Unusual Fire and Explosion Hazards: None Known
Special Fire Fighting Procedures: Use self-contained breathing apparatus and turn out gear.

SECTION V  HEALTH HAZARD DATA

Symptoms of Over Exposure:
Eyes: May cause mild irritation
Skin/ Inhalation/ Ingestion: May cause slight irritation
First Aid Procedures:
Eyes: Flush with water
Skin: Wash with soap and water
Inhalation: Remove to fresh air if needed

SECTION VI  REACTIVITY DATA

Stability: Stable
Conditions to avoid: Protect from freezing, excessive heat
Hazardous decomposition products: None known
Hazardous polymerization: Will not occur
Incompatibility/Materials to avoid: Metal salts may coagulate the product

SECTION VII  SPILL OR LEAK PROCEDURES

Steps to Be Taken if Material is Spilled: Collect large amount of material into container for disposal. Use absorbent materials to collect and contain any remaining residue.

SECTION VIII  SPECIAL PROTECTION INFORMATION

Ventilation: Local exhaust
Respiratory protection: NIOSH respirator if needed
Clothing: Chemical resistant gloves, apron, coveralls, and boots as necessary to prevent contact
Eye Protection: Chemical goggles or face shield
Other clothing and equipment: If clothing becomes contaminated, remove and clean before rewearing

SECTION IX  SPECIAL PRECAUTIONS

Precaution for Handling and Storing: Do not puncture, protect from freezing and excessive heat.

KEEP OUT OF REACH OF CHILDREN

www.wftaylor.com